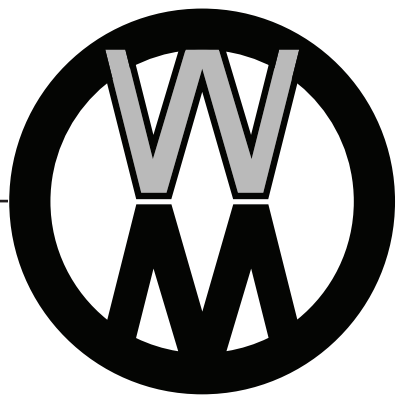




WALKER

Illustrated Parts Manual

Mulching Deck and Carrier Frame Assemblies

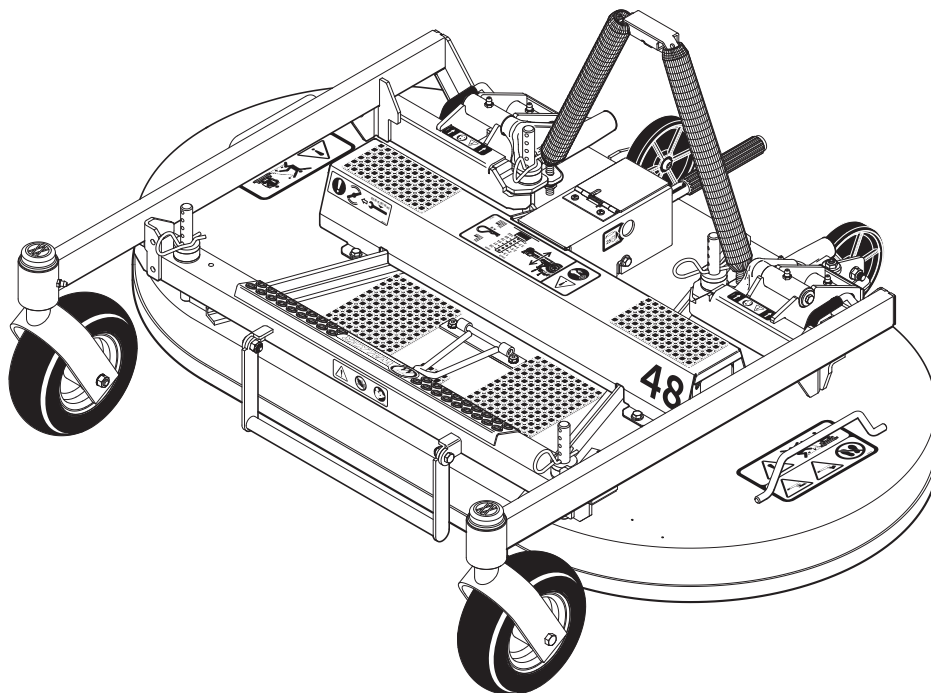
DM36-2

DM42-2

DM42B-2

DM48-2

DM52-2



Effective Date: 09-27-24
P/N 5000-86

KEY TO ABBREVIATIONS USED IN THIS MANUAL

<i>Abbreviation</i>	<i>What it Represents</i>
° (Dimension)	Degrees (Angle)
" (Dimension)	inches
(-)	Negative (Polarity)
(+)	Positive (Polarity)
-1 (as deck style designation)	Standard (Aluminum) Gear Drive Deck
-2 (as deck style designation)	Heavy Duty (Cast Iron) Gear Drive Deck
-3 (as deck style designation)	Belt Drive Deck
AT	All-Terrain
CCW	Counter-clockwise
CW	Clockwise
D	Diameter
DC	Deck, Collection (number refers to size in inches)
DM	Deck, Mulching (number refers to size in inches)
DR	Deck, Rear Discharge (number refers to size in inches)
DS	Deck, Side Discharge (number refers to size in inches)
DU	Garlock (Bearing)
ESNA (Fastener)	Nylon Insert Locknut
FSC	Forward Speed Control
GA	Gauge
gal	gallon
GHS	Grass Handling System
GR (Fastener)	Grade
HD	Heavy Duty
HP	Horse Power
ID	Identification or Inside Diameter
L	Length
LH	Left Hand (orientated with operator on seat)
LP	Low Profile
mm (Dimension)	millimeters
MS (Fastener)	Machine Screw
NS (as part number)	Item is not sold by Walker Manufacturing
OD	Outside Diameter
oz	ounce
PFH (Fastener)	Phillips Flat Head
P/N	Part Number
PPH (Fastener)	Phillips Pan Head
PTH (Fastener)	Phillips Truss Head
PTO	Power Take-Off
QKS	Quick Slide
qt	quart
RH	Right Hand (orientated with operator on seat)
SAE (Fastener)	Society of Automotive Engineers
SBH (Fastener)	Socket Button Head (Bolt)
SD	Side Discharge
SFH (Fastener)	Slotted Flat Head
SHC (Fastener)	Socket Head Cap
SHL (Fastener)	Shoulder (Bolt)
SM (Fastener)	Sheet Metal (Screw)
S/N	Serial Number
SQH (Fastener)	Square Head
SS (Fastener)	Stainless Steel
ST (Fastener)	Self-Tapping (Screw)
V	Volts

NOTE: In some instances, combinations of abbreviations may be used (e.g. PPHMS - Phillips Pan Head Machine Screw).

ILLUSTRATED PARTS LIST

<i>Section of Deck Covered</i>	<i>Page</i>	<i>Section of Deck Covered</i>	<i>Page</i>
Decals & Paint		Maintenance	
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Deck and Carrier Frame Assemblies		H24d, H27i & H38i Deck Arm Adapter Kit.....	25
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DM36-2, DM42-2, DM42B-2, DM48-2 & DM52-2 DECK DECALS / TOUCH-UP PAINT

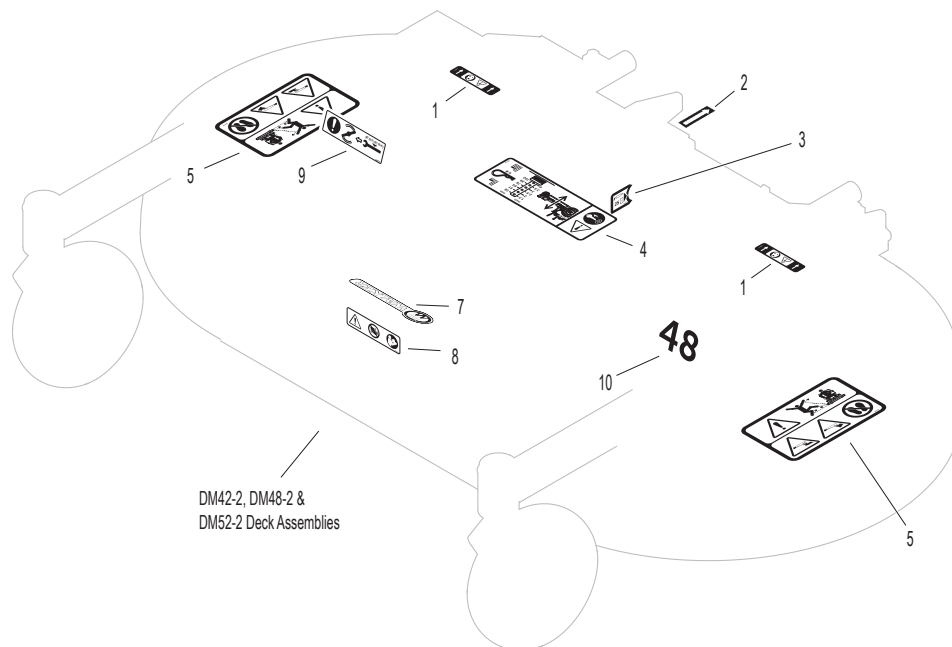
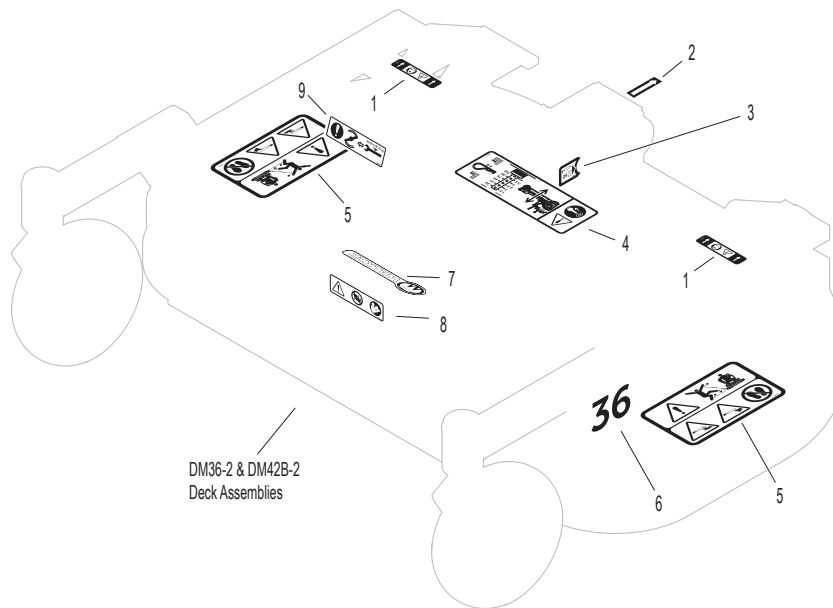
ITEM NO.	PART NO.	DESCRIPTION	LOCATION	NO. REQ'D
DM36-2 & DM42B-2 Deck Decals				
1	8600-15	Caution, Tilt-Up Deck Lock	Carrier Frame	2
2	6875	PTO Alignment Arrow	Universal Joint Shaft Assembly	1
3	5846-1	Grease Fitting	PTO Shaft Guard	1
4	8600-39	Cutting Height Adjustment	Gearbox Cover	1
5	8600-28	Danger, Rotating Blades	Deck Housing (one on each end)	2
6	8821-14	Decal (36")	Carrier Frame	1
	8821-15	Decal (42")	Carrier Frame	1
7	5809-2	Decal, Walker	Carrier Frame	1
8	8600-14	Danger, Tilt-Up	Carrier Frame, Front	1
9	8600-9	Blade Mounting Torque	Gearbox Cover	1
DM42-2, DM48-2 & DM52-2 Deck Decals				
1	8600-15	Caution, Tilt-Up Deck Lock	Carrier Frame	2
2	6875	PTO Alignment Arrow	Universal Joint Shaft Assembly	1
3	5846-1	Grease Fitting	PTO Shaft Guard	1
4	8600-39	Cutting Height Adjustment	Gearbox Cover	1
5	8600-28	Danger, Rotating Blades	Deck Housing (one on each end)	2
7	5809-2	Decal, Walker	Carrier Frame	1
8	8600-14	Danger, Tilt-Up	Carrier Frame, Front	1
9	8600-9	Blade Mounting Torque	Gearbox Cover	1
10	8821-15	Decal (42")	Gearbox Cover	1
	8821-16	Decal (48")	Gearbox Cover	1
	8821-17	Decal (52")	Gearbox Cover	1

Touch-Up Paint

11	5866	Touch-Up Paint, Yellow (12 oz. Aerosol)
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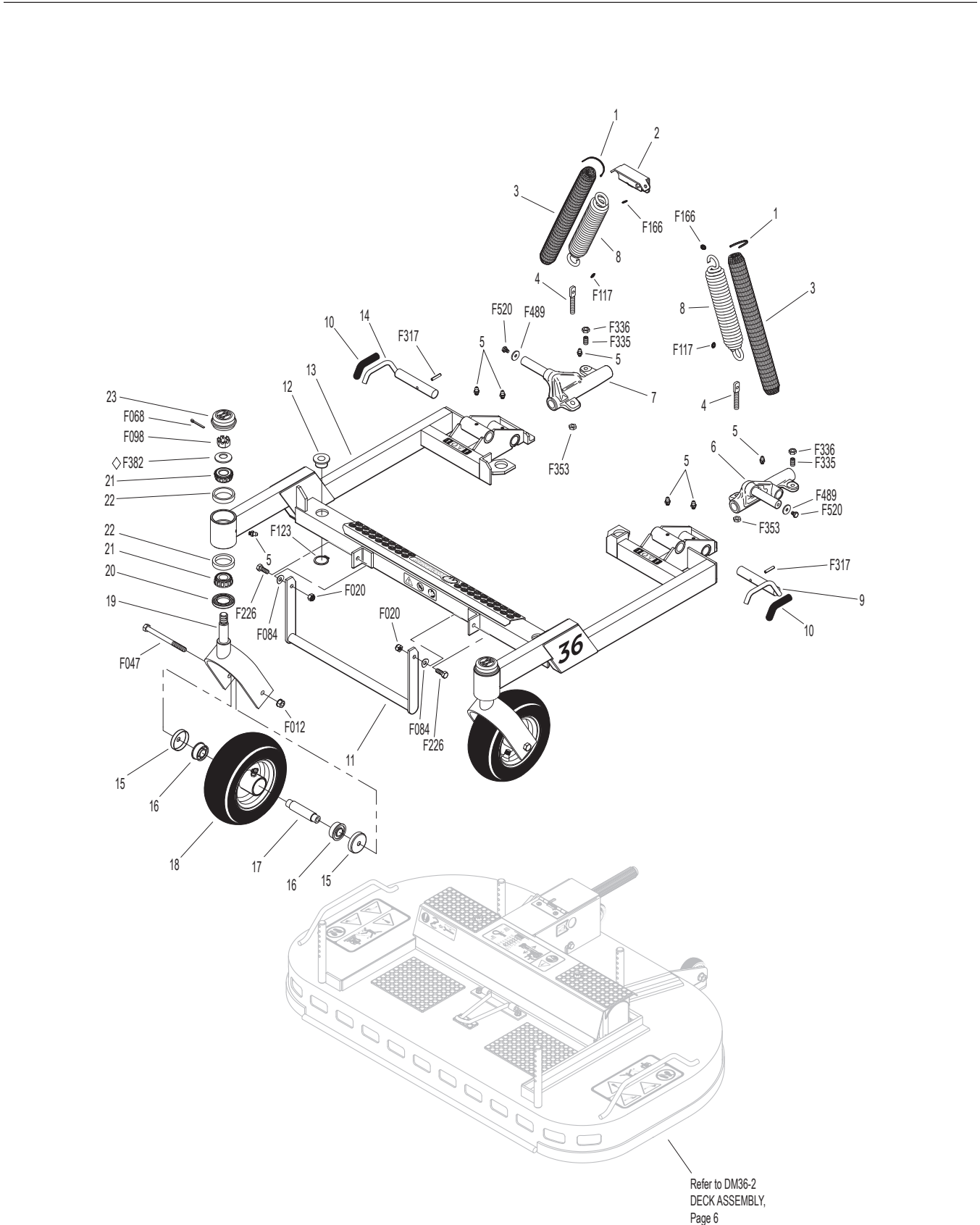
NOTE: All parts requiring decals are shipped with decals applied.

DM36-2, DM42-2, DM42B-2, DM48-2 & DM52-2 DECK DECALS / TOUCH-UP PAINT



DM36-2 COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-4	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-4	Eyebolt (3/8-16 x 2-3/4)	2	F068	1/8 x 1 Cotter Pin		2
5	5830	Grease Fitting	8	F084	5/16 Wave Spring Washer		2
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F098	5/8-18 Slotted Hex Nut		2
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F117	Retainer Ring		2
8	5743-8	Extension Spring, Red (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F123	1" External Snap Ring		4
Carrier Frame Components				F166	Retainer Ring		2
9	8674-11	Lever, Deck Lock, LH	1	F226	5/16-18 x 7/8 Hex Bolt		2
10	7406-1	Handle Grip (Red)	2	F317	3/16 x 1 Split Spring Pin		2
11	8669	Lift Handle	1	F335	3/8-16 x 7/8 Set Screw, SS		2
12	5740-2	Deck Pin Bushing (5/8)	4	F336	3/8-16 Jam Nut		2
13	5708-8	DM36-2 Carrier Frame (Includes Item # 22)	1	F353	3/8-16 ESNA LP Nut		2
	5708-7	36 Carrier Frame W/Forks (Includes Items # 19-23, F068, F098 & F382)	*	F382	Belleville Washer .650 x 1.36		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

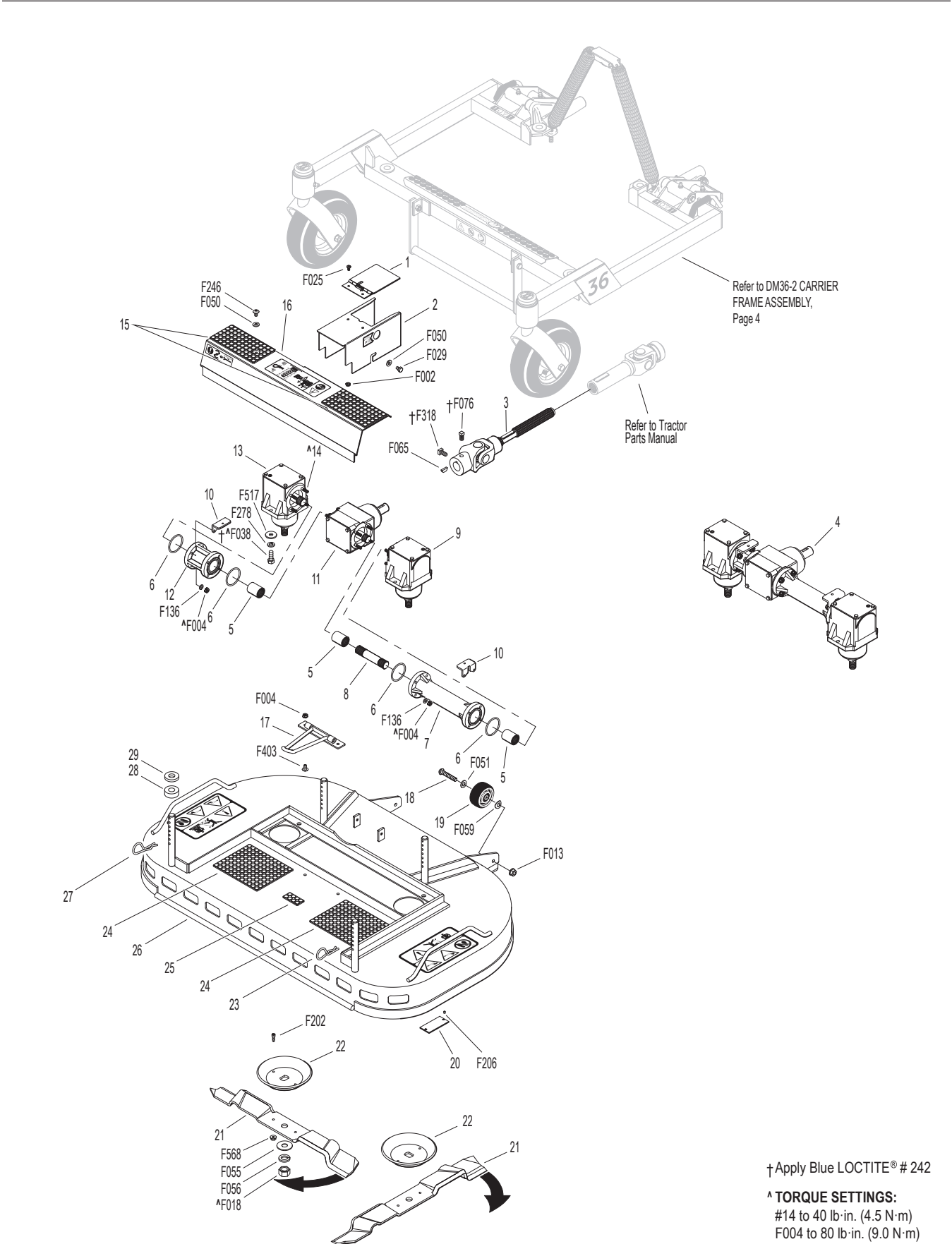


Effective Date 09-27-24
Use only genuine **Walker®** replacement parts.

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DM36-2 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				23	7775-1	Hitch Pin, LH (Silver) #6	2
1	8618-1	Cover, PTO Shaft Guard	1	24	8735-10	Rubber Mat (5 x 6)	2
2	8618-12	PTO Shaft Guard Assembly (Includes Items # 1, F002 & F025)	1	25	8788-1	Rubber Mat (1 x 2)	1
3	5285-6	U-Joint Shaft Assembly (90 Degree) 13-1/4" Spline, Keyed (Includes Items # F065, F076 & F318)	1	26	5702-7	DM36-2 Deck Housing (Includes Items # 24 & 25)	1
4	6711-2	DM36-2 Gearbox and Tube Assembly, HD (Includes Items # 5-14, F004 & F136)	1	27	7775-2	Hitch Pin, RH (Gold) #6	2
5	6054	Spline Coupling	3	28	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
6	5068-6	O-Ring (1-7/8 x 2)	4	29	5727-1	Washer Shim (5/8 ID)	4
7	5065-2	Connector Tube (7.718)	1	Fasteners			
8	6733-4	Connecting Shaft (5-5/16)	1		F002	10-24 Keps Nut	2
9	5052-16	HD Gearbox (1:2:1, 1.762) CCW-CCW (Includes Item # 14)	1		F004	1/4-20 Keps Nut	18
10	5704-1	Gearbox Cover Support	2		F013	3/8-16 Whiz Locknut	2
11	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW (Includes Item # 14)	1		F018	5/8-18 Hex Nut	2
12	5060-2	Connector Tube (2.343)	1		F025	10-24 x 3/8 PPHMS	2
13	5053-16	HD Gearbox (1:2:1, 1.1762) CW-CCW (Includes Item # 14)	1		F029	1/4-20 x 1/2 Hex Bolt	2
14	5589-1	1/4-20 x 1-1/2" Stud	16		F038	3/8-16 x 1 Hex Bolt	4
15	5747-11	Rubber Mat (3 x 6)	2		F050	1/4 SAE Washer	4
16	5746-6	36" Gearbox Cover (Includes Item # 15)	1		F051	3/8 SAE Washer	2
Deck Housing Components					F055	5/8 SAE Washer	2
17	8670	Tilt-Up Hook	1		F056	5/8 Split Lock Washer	2
18	8490-1	Roller Wheel Axle Bolt	2		F059	3/8 Wave Spring Washer	2
19	9772	Roller Wheel Assembly (2-1/2) (Includes Item # F059)	2		F065	3/16 x 3/4 Woodruff Key (#606)	1
20	NS	Deck Serial Number Plate	1		F076	3/8-16 x 5/8 SQH Set Screw	1
21	5705-23	LH/RH Blade 19" Mulch, Special (RH Rotation)	2		F136	AN960C416L Washer	16
22	5706	Blade Hub & Trash Guard	2		F202	10-24 x 5/8 SHC Screw, GR5 SS	4
					F206	#2 x 3/16 Drive Pin	2
					F246	1/4-20 x 1/2 PTHMS	2
					F278	3/8 Split Lock Washer	4
					F318	3/8-16 x 3/4 SQH Set Screw	1
					F403	1/4-20 x 1/2 PTHMS, SS	2
					F517	Washer 3/8 x 1-1/8 x 1/8	4
					F568	10-24 Flange Top Lock Nut	4



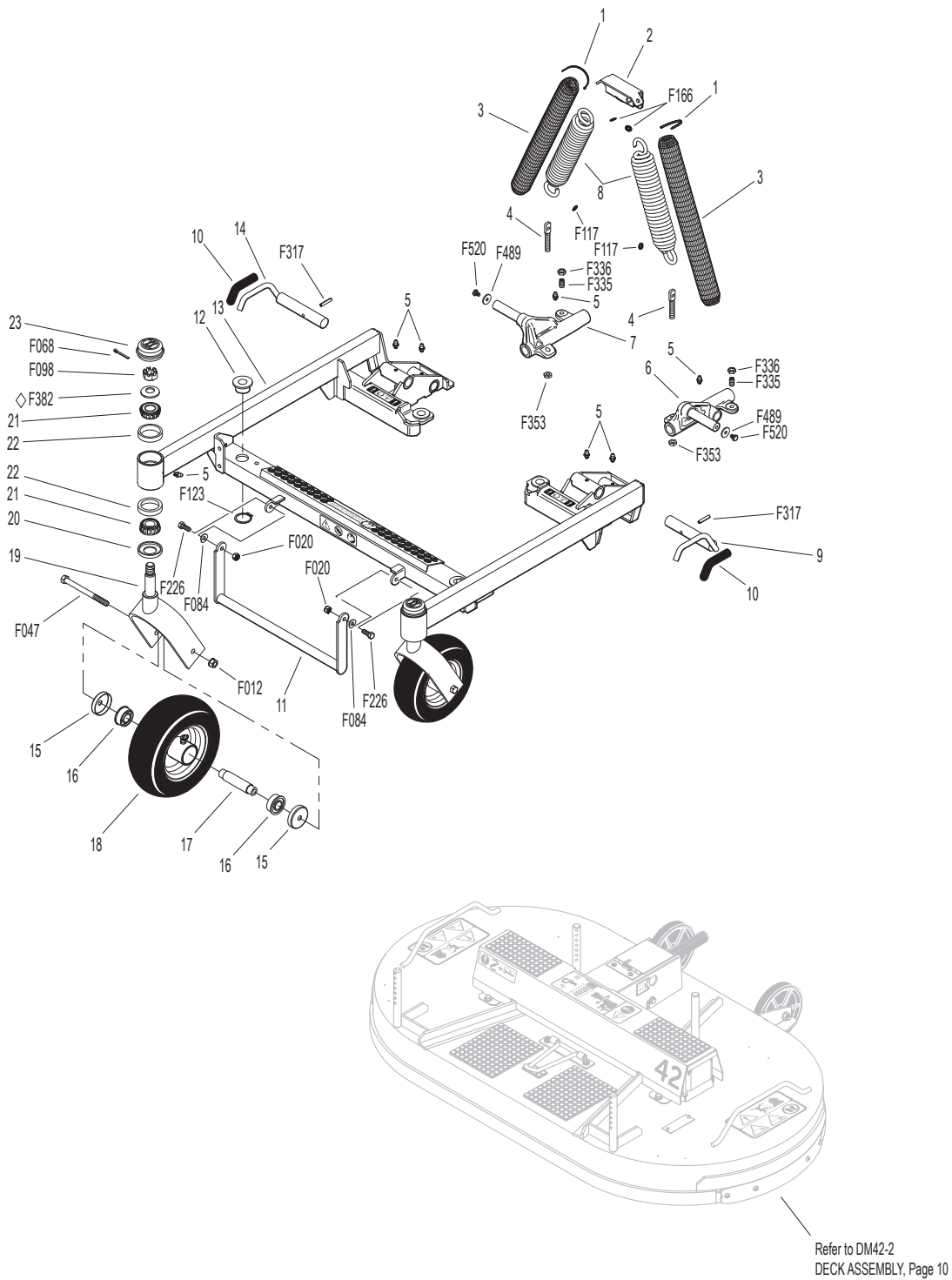
^ TORQUE SETTINGS:
 #14 to 40 lb-in. (4.5 N·m)
 F004 to 80 lb-in. (9.0 N·m)
 F018 to 60 lb-ft (81.4 N·m)
 F038 to 115 lb-in. (13.0 N·m)

Effective Date 09-27-24
Use only genuine **Walker**® replacement parts.

DM42-2 COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-4	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-4	Eyebolt (3/8-16 x 2-3/4)	2	F068	1/8 x 1 Cotter Pin		2
5	5830	Grease Fitting	8	F084	5/16 Wave Spring Washer		2
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F098	5/8-18 Slotted Hex Nut		2
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F117	Retainer Ring		2
8	5743-8	Extension Spring, Red (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F123	1" External Snap Ring		4
Carrier Frame Components				F166	Retainer Ring		2
9	8674-11	Lever, Deck Lock, LH	1	F226	5/16-18 x 7/8 Hex Bolt		2
10	7406-1	Handle Grip (Red)	2	F317	3/16 x 1 Split Spring Pin		2
11	8669-6	Lift Handle	1	F335	3/8-16 x 7/8 Set Screw, SS		2
12	5740-2	Deck Pin Bushing (5/8)	4	F336	3/8-16 Jam Nut		2
13	8660-58	42" Carrier Frame (Beginning S/N 222308) (Includes Item # 22)	1	F353	3/8-16 ESNA LP Nut		2
	8660-57	42" Carrier Frame W/Forks (Beginning S/N 222308) (Includes Items # 19-23, F068, F098 & F382)	*	F382	Belleville Washer .650 x 1.36		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

DM42-2 COMPLETE CARRIER FRAME ASSEMBLY



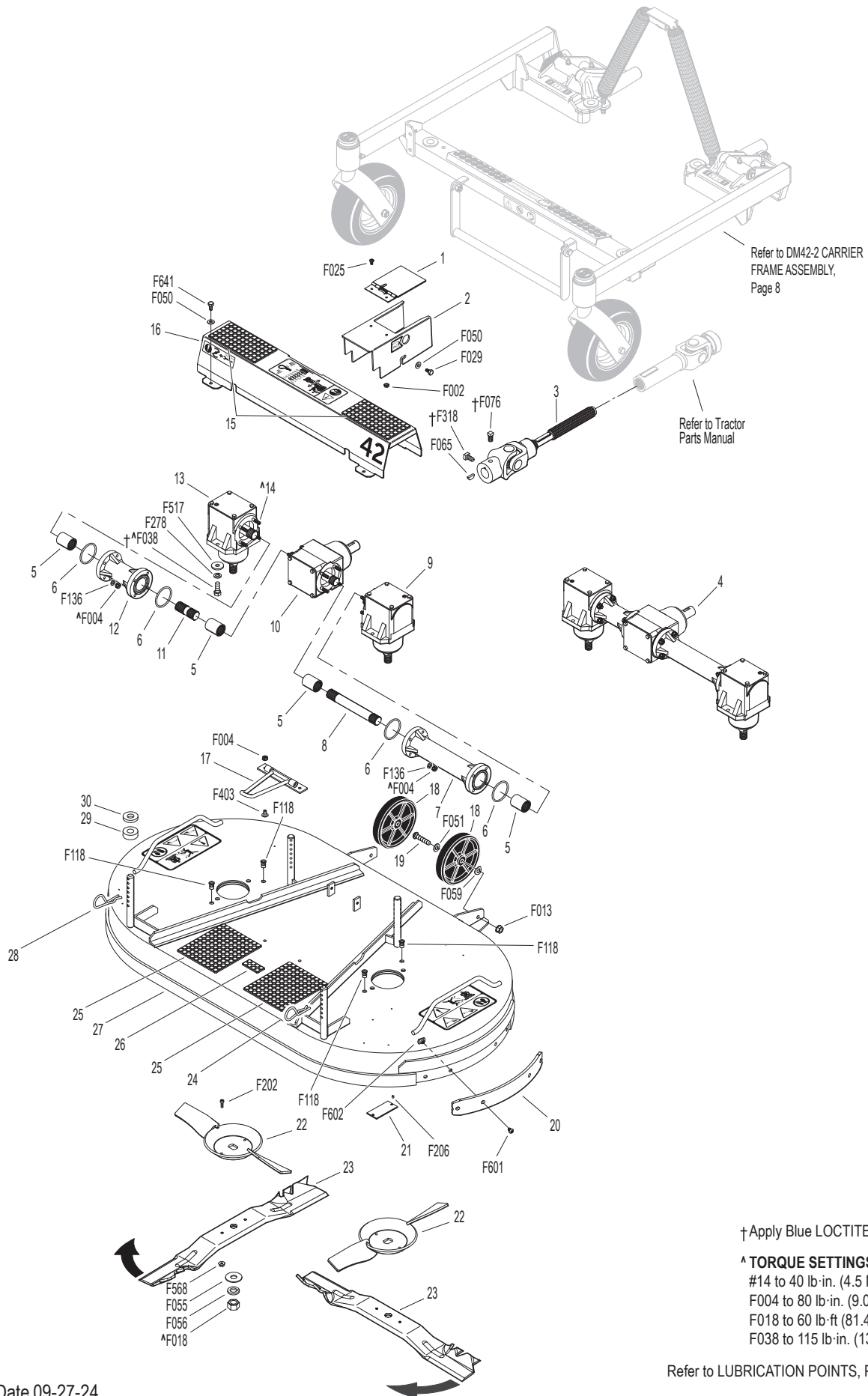
◇ Refer to CARRIER FRAME DECK FORK INSTALLATION, Page 27.

Refer to LUBRICATION POINTS, Page 24.

DM42-2 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				24	7775-1	Hitch Pin, LH (Silver) #6	2
1	8618-1	Cover, PTO Shaft Guard	1	25	8735-10	Rubber Mat (5 x 6)	2
2	8618-13	PTO Shaft Guard Assembly (Beginning S/N 222308) (Includes Items # 1, F002 & F025)	*	26	8788-1	Rubber Mat (1 x 2)	1
3	5285-5	U-Joint Shaft Assembly (90 Degree) Splines, Keyed (Includes Items # F065, F076 & F318)	1	27	5703-44	DM42-2 Deck Housing Assembly (Beginning S/N 222308) (Includes Items # 2, 16, 20, 25, 26, F601 & F602)	1
4	6711-7	42" Mulch Gearbox and Tube Assembly, HD (Includes Items # 5-14, F004 & F136)	1	28	7775-2	Hitch Pin, RH (Gold) #6	2
5	6054	Spline Coupling	4	29	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
6	5068-6	O-Ring (1-7/8 x 2)	4	30	5727-1	Washer Shim (5/8 ID)	4
7	5063-2	Connector Tube (8.655)	1	Fasteners			
8	6733-3	Connecting Shaft (6-1/4)	1		F002	10-24 Keps Nut	2
9	5052-13	HD Gearbox (1:1) CCW/CCW (Includes Item # 14)	1		F004	1/4-20 Keps Nut	18
10	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW (Includes Item # 14)	1		F013	3/8-16 Whiz Locknut	2
11	6733-1	Connecting Shaft (2")	1		F018	5/8-18 Hex Nut	2
12	5062-2	Connector Tube (4.405)	1		F025	10-24 x 3/8 PPHMS	2
13	5053-3	HD Gearbox (1:1) CW-CCW (Includes Item # 14)	1		F029	1/4-20 x 1/2 Hex Bolt	2
14	5589-1	1/4-20 x 1-1/2" Stud	16		F038	3/8-16 x 1 Hex Bolt	4
15	5747-10	Rubber Mat, No-Hole (3 x 6)	2		F050	1/4 SAE Washer	6
16	5785-8	42" Gearbox Cover (Beginning S/N 222308) (Includes Item # 15)	1		F051	3/8 SAE Washer	2
Deck Housing Components					F055	5/8 SAE Washer	2
17	8670	Tilt-Up Hook	1		F056	5/8 Split Lock Washer	2
18	5162-12	Roller Wheel (5" Poly) (Includes Items # 19, F013 & F059)	2		F059	3/8 Wave Spring Washer	2
19	8490	Roller Wheel Axle Bolt	2		F065	3/16 x 3/4 Woodruff Key (#606)	1
20	7703-42	Replaceable Wear Edge	2		F076	3/8-16 x 5/8 SQH Set Screw	1
21	NS	Deck Serial Number Plate	1		F118	1/4-20 Knurled Insert	4
22	5706-9	Mulch Blade Hub, 14" (Clear Zinc)	2		F136	AN960C416L Washer	16
23	7705-25	LH/RH Blade, 22" (Mulch) (RH Rotation)	2		F202	10-24 x 5/8 SHC Screw, GR5 SS	4
	5705-37	42 DM Blade Set With Hubs (Includes Items # 22, 23, F202 & F568)	*		F206	#2 x 3/16 Drive Pin	2
					F278	3/8 Split Lock Washer	4
					F318	3/8-16 x 3/4 SQH Set Screw	1
					F403	1/4-20 x 1/2 PTHMS, SS	2
					F517	Washer 3/8 x 1-1/8 x 1/8	4
					F568	10-24 Flange Top Lock Nut	4
					F601	1/4-20 x 3/8 Torx Button Head	8
					F602	1/4-20 x 1/4 T-Nut	8
					F641	1/4-20 x 5/8 Hex Bolt, SS	4
				*	Service Part Only		

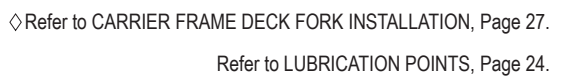
DM42-2 DECK ASSEMBLY



DM42B-2 COMPLETE CARRIER FRAME ASSEMBLY

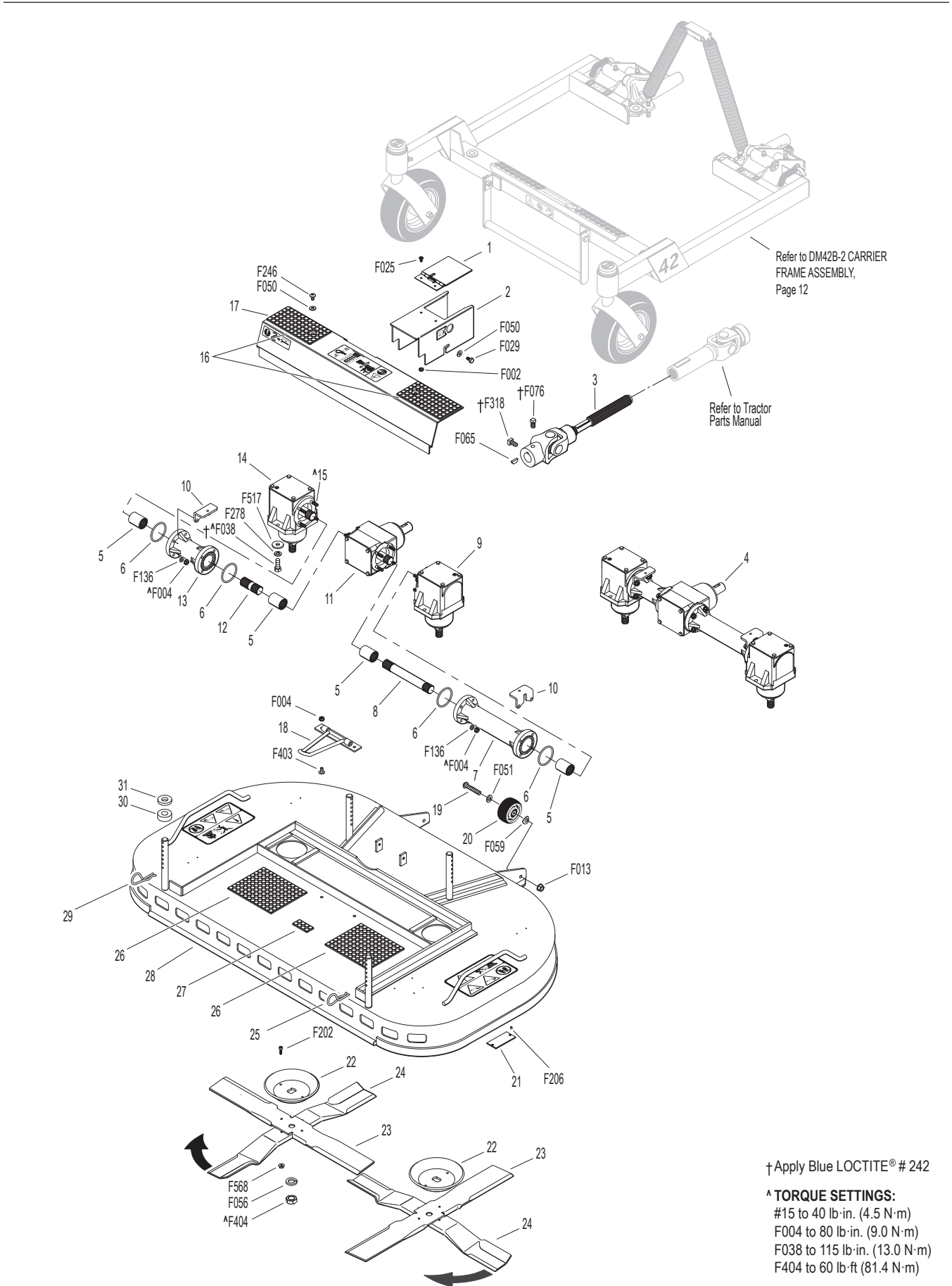
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-4	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-4	Eyebolt (3/8-16 x 2-3/4)	2	F068	1/8 x 1 Cotter Pin		2
5	5830	Grease Fitting	8	F084	5/16 Wave Spring Washer		2
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F098	5/8-18 Slotted Hex Nut		2
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F117	Retainer Ring		2
8	5743-8	Extension Spring, Red (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F123	1" External Snap Ring		4
Carrier Frame Components				F166	Retainer Ring		2
9	8674-11	Lever, Deck Lock, LH	1	F226	5/16-18 x 7/8 Hex Bolt		2
10	7406-1	Handle Grip (Red)	2	F317	3/16 x 1 Split Spring Pin		2
11	8669	Lift Handle	1	F335	3/8-16 x 7/8 Set Screw, SS		2
12	5740-2	Deck Pin Bushing (5/8)	4	F336	3/8-16 Jam Nut		2
13	8661-2	48" Carrier Frame (Includes Item # 22)	1	F353	3/8-16 ESNA LP Nut		2
	8661-1	48" Carrier Frame W/Forks (Includes Items # 19-23, F068, F098 & F382)	*	F382	Belleville Washer .650 x 1.36		2
14	8674-10	Lever, Deck Lock, RH	1	F489	Washer 1/4 x 7/8 x .090		2
Caster Wheel Components				F520	1/4-28 x 3/8 Hex Bolt		2
15	8769-11	Bearing Cup (3/8 ID)	4	* Service Part Only			
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

Effective Date 09-27-24
Use only genuine **Walker®** replacement parts.



DM42B-2 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				25	7775-1	Hitch Pin, LH (Silver) #6	2
1	8618-1	Cover, PTO Shaft Guard	1	26	8735-10	Rubber Mat (5 x 6)	2
2	8618-12	PTO Shaft Guard Assembly (Includes Items # 1, F002 & F025)	*	27	8788-1	Rubber Mat (1 x 2)	1
3	7285-4	U-Joint Shaft Assembly, Spline (Keyed) (Includes Items # F065, F076 & F318)	1	28	5701-13	DM42B-2 Deck Housing (Includes Items # 26 & 27)	1
4	6711-7	42" Mulch Gearbox and Tube Assembly, HD (Includes Items # 5-15, F004 & F136)	1	29	7775-2	Hitch Pin, RH (Gold) #6	2
5	6054	Spline Coupling	4	30	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
6	5068-6	O-Ring (1-7/8 x 2)	4	31	5727-1	Washer Shim (5/8 ID)	4
7	5063-2	Connector Tube (8.655)	1	Fasteners			
8	6733-3	Connecting Shaft (6-1/4)	1	F002	10-24 Keps Nut		2
9	5052-13	HD Gearbox (1:1) CCW/CCW (Includes Item # 15)	1	F004	1/4-20 Keps Nut		18
10	5704-1	Gearbox Cover Support	2	F013	3/8-16 Whiz Locknut		2
11	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW (Includes Item # 15)	1	F025	10-24 x 3/8 PPHMS		2
12	6733-1	Connecting Shaft (2")	1	F029	1/4-20 x 1/2 Hex Bolt		2
13	5062-2	Connector Tube (4.405)	1	F038	3/8-16 x 1 Hex Bolt		4
14	5053-3	HD Gearbox (1:1) CW-CCW (Includes Item # 15)	1	F050	1/4 SAE Washer		4
15	5589-1	1/4-20 x 1-1/2" Stud	16	F051	3/8 SAE Washer		2
16	5747-11	Rubber Mat (3 x 6)	2	F056	5/8 Split Lock Washer		2
17	5785-5	42" Gearbox Cover (Includes Item # 16)	1	F059	3/8 Wave Spring Washer		2
Deck Housing Components				F065	3/16 x 3/4 Woodruff Key (#606)		1
18	8670	Tilt-Up Hook	1	F076	3/8-16 x 5/8 SQH Set Screw		1
19	8490-1	Roller Wheel Axle Bolt	2	F136	AN960C416L Washer		16
20	9772	Roller Wheel Assembly (2-1/2) (Includes Item # F059)	2	F202	10-24 x 5/8 SHC Screw, GR5 SS		4
21	NS	Deck Serial Number Plate	1	F206	#2 x 3/16 Drive Pin		2
22	5706	Blade Hub & Trash Guard	2	F246	1/4-20 x 1/2 PTHMS		2
23	5705-11	LH/RH Blade, 22" (Upper Mulching) (RH Rotation)	2	F278	3/8 Split Lock Washer		4
24	5705-10	LH/RH Blade, 21" (Lower Mulching) (RH Rotation)	2	F318	3/8-16 x 3/4 SQH Set Screw		1
	5705-12	42 DML Blade Set With Hubs (Includes Items # 22-24, F202 & F568)	*	F403	1/4-20 x 1/2 PTHMS, SS		2
				F404	5/8-18 Jam Nut		2
				F517	Washer 3/8 x 1-1/8 x 1/8		4
				F568	10-24 Flange Top Lock Nut		4
				* Service Part Only			



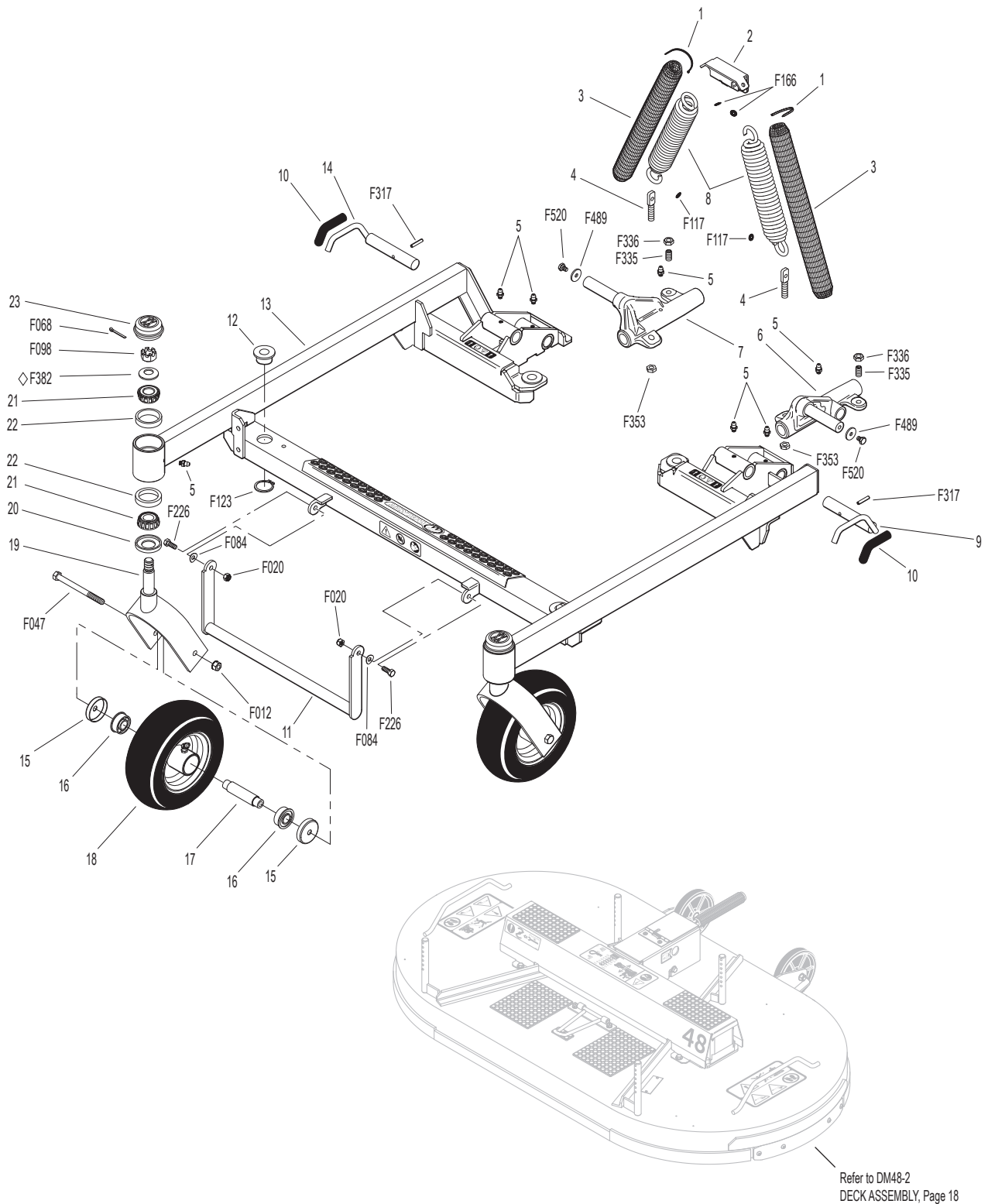
^ TORQUE SETTINGS:
 #15 to 40 lb·in. (4.5 N·m)
 F004 to 80 lb·in. (9.0 N·m)
 F038 to 115 lb·in. (13.0 N·m)
 F404 to 60 lb·ft (81.4 N·m)

Effective Date 09-27-24
Use only genuine **Walker®** replacement parts.

DM48-2 COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-4	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-3	Eyebolt (3/8-16 x 2)	2	F068	1/8 x 1 Cotter Pin		2
5	5830	Grease Fitting	8	F084	5/16 Wave Spring Washer		2
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F098	5/8-18 Slotted Hex Nut		2
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F117	Retainer Ring		2
8	5743-6	Extension Spring, Green (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F123	1" External Snap Ring		4
Carrier Frame Components				F166	Retainer Ring		2
9	8674-11	Lever, Deck Lock, LH	1	F226	5/16-18 x 7/8 Hex Bolt		2
10	7406-1	Handle Grip (Red)	2	F317	3/16 x 1 Split Spring Pin		2
11	8669-6	Lift Handle	1	F335	3/8-16 x 7/8 Set Screw, SS		2
12	5740-2	Deck Pin Bushing (5/8)	4	F336	3/8-16 Jam Nut		2
13	8661-17	48" Carrier Frame (Beginning S/N 220949) (Includes Items # 5 & 22)	1	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F382	Belleville Washer .650 x 1.36		2
Caster Wheel Components				F489	Washer 1/4 x 7/8 x .090		2
15	8769-11	Bearing Cup (3/8 ID)	4	F520	1/4-28 x 3/8 Hex Bolt		2
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

DM48-2 COMPLETE CARRIER FRAME ASSEMBLY



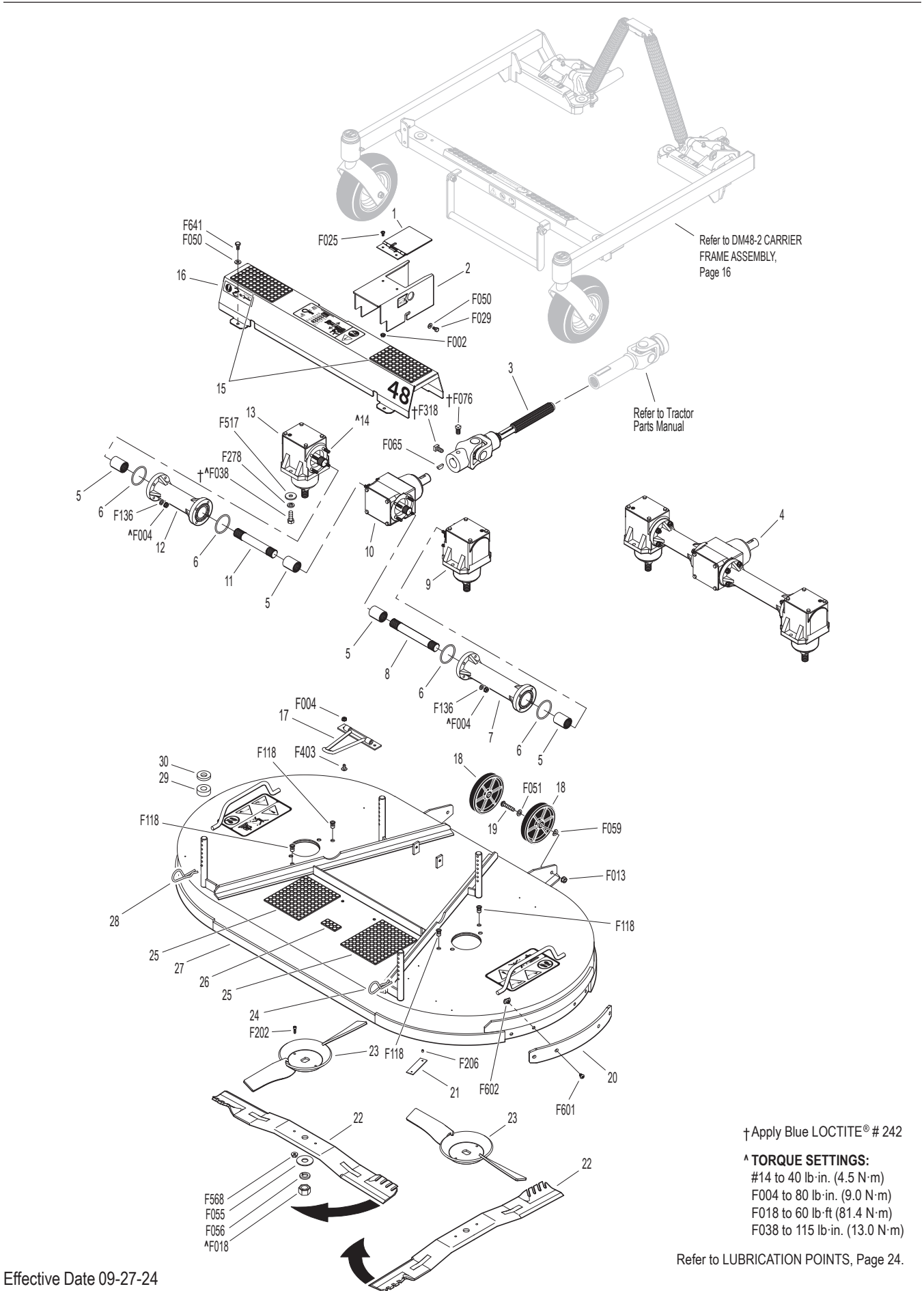
◇Refer to CARRIER FRAME DECK FORK INSTALLATION, Page 27.

Refer to LUBRICATION POINTS, Page 24.

DM48-2 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				24	7775-1	Hitch Pin, LH (Silver) #6	2
1	8618-1	Cover, PTO Shaft Guard	1	25	8735-10	Rubber Mat (5 x 6)	2
2	8618-10	PTO Shaft Guard Assembly (Includes Items # 1, F002 & F025)	*	26	8788-1	Rubber Mat (1 x 2)	1
3	7285-5	U-Joint Shaft Assembly, Splined (Keyed) (Includes Items # F065, F076 & F318)	1	27	7702-30	DM48-2 Deck Housing (Beginning S/N 220949) (Includes Items # 20, 25, 26, F118, F601 & F602)	1
4	6711-12	HD Gearbox and Tube Assembly (Includes Items # 5-14, F004 & F136)	1	28	7775-2	Hitch Pin, RH (Gold) #6	2
5	6054	Spline Coupling	4	29	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
6	5068-6	O-Ring (1-7/8 x 2)	4	30	5727-1	Washer Shim (5/8 ID)	4
7	5066-2	Connector Tube (9.343)	1	Fasteners			
8	6733-6	Connecting Shaft (7")	1	F002	10-24 Keps Nut		2
9	5052-13	HD Gearbox (1:1) CCW/CCW (Includes Item # 14)	1	F004	1/4-20 Keps Nut		18
10	5051-5	HD Tee Gearbox (1:1) CW-CW & CCW (Includes Item # 14)	1	F013	3/8-16 Whiz Locknut		2
11	6733-2	Connecting Shaft (4-1/8)	1	F018	5/8-18 Hex Nut		2
12	5061-2	Connector Tube (6.718)	1	F025	10-24 x 3/8 PPHMS		2
13	5053-3	HD Gearbox (1:1) CW-CCW (Includes Item # 14)	1	F029	1/4-20 x 1/2 Hex Bolt		2
14	5589-1	1/4-20 x 1-1/2" Stud	16	F038	3/8-16 x 1 Hex Bolt		4
15	5747-10	Rubber Mat, No-Hole (3 x 6)	2	F050	1/4 SAE Washer		6
16	7785-6	48" Gearbox Cover (Includes Item # 15)	1	F051	3/8 SAE Washer		2
Deck Housing Components				F055	5/8 SAE Washer		2
17	8670	Tilt-Up Hook	1	F056	5/8 Split Lock Washer		2
18	5162-12	Roller Wheel (5" Poly) (Includes Items # 19, F013 & F059)	2	F059	3/8 Wave Spring Washer		2
19	8490	Roller Wheel Axle Bolt	2	F065	3/16 x 3/4 Woodruff Key (#606)		1
20	7703-1	Replaceable Wear Edge	2	F076	3/8-16 x 5/8 SQH Set Screw		1
21	NS	Deck Serial Number Plate	1	F118	1/4-20 Knurled Insert		4
22	7705-58	LH/RH Blade, 25" (RH Rotation) Serrated Wing	2	F136	AN960C416L Washer		16
	7705-45	48 DM Blade Set With Hubs (Includes Items # 22, 23, F202 & F568)	*	F202	10-24 x 5/8 SHC Screw, GR5 SS		4
23	5706-8	Mulch Blade Hub, 16" (Yellow Zinc)	2	F206	#2 x 3/16 Drive Pin		2
				F278	3/8 Split Lock Washer		4
				F318	3/8-16 x 3/4 SQH Set Screw		1
				F403	1/4-20 x 1/2 PTHMS, SS		2
				F517	Washer 3/8 x 1-1/8 x 1/8		4
				F568	10-24 Flange Top Lock Nut		4
				F601	1/4-20 x 3/8 Torx Button Head		8
				F602	1/4-20 x 1/4 T-Nut		8
				F641	1/4-20 x 5/8 Hex Bolt, SS		4

* Service Part Only



Effective Date 09-27-24
Use only genuine **Walker®** replacement parts.

DM52-2 COMPLETE CARRIER FRAME ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Spring and Pivot Mount Components				Fasteners			
1	5975-3	Cable Tie (50# x 7")	4	F012	3/8-16 Keps Nut		2
2	5744-4	Spring Clip Bracket	1	F020	5/16-18 ESNA Nut		2
3	5743-1	Spring Cover	2	F047	3/8-16 x 4-1/2 Hex Bolt		2
4	5743-3	Eyebolt (3/8-16 x 2)	2	F068	1/8 x 1 Cotter Pin		2
5	5830	Grease Fitting	8	F084	5/16 Wave Spring Washer		2
6	8667-3	Pivot Mount Assembly, LH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F098	5/8-18 Slotted Hex Nut		2
7	8667-4	Pivot Mount Assembly, RH/Adj. (Includes Items # 5, F353, F489 & F520)	1	F117	Retainer Ring		2
8	5743-6	Extension Spring, Green (1-1/2 x 7-3/4) (Includes Items # 1, F117 & F166)	2	F123	1" External Snap Ring		4
Carrier Frame Components				F166	Retainer Ring		2
9	8674-11	Lever, Deck Lock, LH	1	F226	5/16-18 x 7/8 Hex Bolt		2
10	7406-1	Handle Grip (Red)	2	F317	3/16 x 1 Split Spring Pin		2
11	8669-8	Lift Handle	1	F335	3/8-16 x 7/8 Set Screw, SS		2
12	5740-2	Deck Pin Bushing (5/8)	4	F336	3/8-16 Jam Nut		2
13	8811-5	52" Carrier Frame (Beginning S/N 220949) (Includes Item # 22)	1	F353	3/8-16 ESNA LP Nut		2
14	8674-10	Lever, Deck Lock, RH	1	F382	Belleville Washer .650 x 1.36		2
Caster Wheel Components				F489	Washer 1/4 x 7/8 x .090		2
15	8769-11	Bearing Cup (3/8 ID)	4	F520	1/4-28 x 3/8 Hex Bolt		2
16	5714-11	Bearing	4				
17	5714-10	Axle Tube (3.417)	2				
18	5715-23	Caster Wheel & Tire/No-Flat (8 x 3.00-4) W/Cups (Includes Items # 15-17)	2				
19	5770-1	Caster Wheel Fork	2				
20	8768-1	Seal (1-3/4 x 1-1/8)	2				
21	8037	Bearing Cone (3/4 ID)	4				
22	8769-1	Bearing Cup (1-3/4 x 1-7/16)	4				
23	8769-10	Dust Cap, Deck Caster	2				

Refer to DM52-2
DECK ASSEMBLY,
Page 22

◇ Refer to CARRIER FRAME DECK FORK INSTALLATION, Page 27.

Refer to LUBRICATION POINTS, Page 24.

Effective Date 09-27-24
Use only genuine **Walker®** replacement parts.

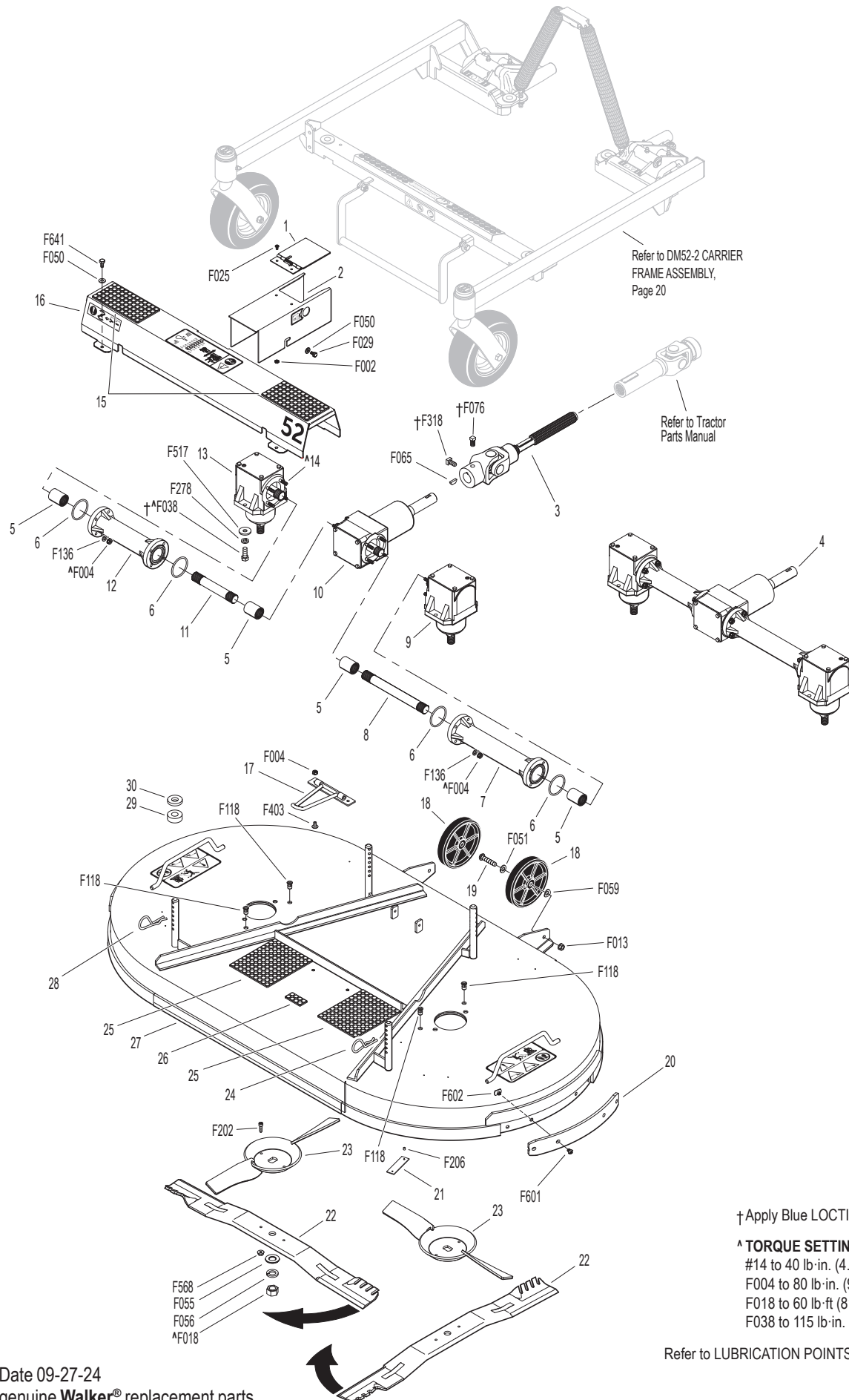
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21

DM52-2 DECK ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D	ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
Gearbox and Drive Components				24	7775-1	Hitch Pin, LH (Silver) #6	2
1	8618-1	Cover, PTO Shaft Guard	1	25	8735-10	Rubber Mat (5 x 6)	2
2	8618-11	PTO Shaft Guard Assembly (Includes Items # 1, F002 & F025)	*	26	8788-1	Rubber Mat (1 x 2)	1
3	7285-5	U-Joint Shaft Assembly, Splined (Keyed) (Includes Items # F065, F076 & F318)	1	27	8810-12	DM52-2 Deck Housing (Beginning S/N 220949) (Includes Items # 20, 25, 26, F118, F601 & F602)	1
4	6711-52	HD Gearbox and Tube Assembly (Includes Items # 5-14, F004 & F136)	1	28	7775-2	Hitch Pin, RH (Gold) #6	2
5	6054	Spline Coupling	4	29	7434-1	Washer 1-3/8 x 5/8-1/2 Thick	4
6	5068-6	O-Ring (1-7/8 x 2)	4	30	5727-1	Washer Shim (5/8 ID)	4
7	5068-4	Connector Tube (10.343)	1	Fasteners			
8	6733-10	Connecting Shaft (8-1/32)	1	F002	10-24 Keps Nut		2
9	5052-13	HD Gearbox (1:1) CCW/CCW (Includes Item # 14)	1	F004	1/4-20 Keps Nut		18
10	7751-18	HD Tee Gearbox (1:2:1) CW-CCW & CW (Includes Item # 14)	1	F013	3/8-16 Whiz Locknut		2
11	6733-4	Connecting Shaft (5-5/16)	1	F018	5/8-18 Hex Nut		2
12	5065-2	Connector Tube (7.718)	1	F025	10-24 x 3/8 PPHMS		2
13	5053-3	HD Gearbox (1:1) CW-CCW (Includes Item # 14)	1	F029	1/4-20 x 1/2 Hex Bolt		2
14	5589-1	1/4-20 x 1-1/2" Stud	16	F038	3/8-16 x 1 Hex Bolt		4
15	5747-10	Rubber Mat, No-Hole (3 x 6)	2	F050	1/4 SAE Washer		6
16	6786-4	52" Gearbox Cover (Includes Item # 15)	1	F051	3/8 SAE Washer		2
Deck Housing Components				F055	5/8 SAE Washer		2
17	8670-17	Tilt-Up Hook	1	F056	5/8 Split Lock Washer		2
18	5162-12	Roller Wheel (5" Poly) (Includes Items # 19, F013 & F059)	2	F059	3/8 Wave Spring Washer		2
19	8490	Roller Wheel Axle Bolt	2	F065	3/16 x 3/4 Woodruff Key (#606)		1
20	7703-2	Replaceable Wear Edge	2	F076	3/8-16 x 5/8 SQH Set Screw		1
21	NS	Deck Serial Number Plate	1	F118	1/4-20 Knurled Insert		4
22	7705-33	LH/RH Blade, 27" (Mulch) (RH Rotation)	2	F136	AN960C416L Washer		16
	7705-46	52 DM Blade Set With Hubs (Includes Items # 22, 23, F202 & F568)	*	F202	10-24 x 5/8 SHC Screw, GR5 SS		4
23	5706-8	Mulch Blade Hub, 16" (Yellow Zinc)	2	F206	#2 x 3/16 Drive Pin		2
				F278	3/8 Split Lock Washer		4
				F318	3/8-16 x 3/4 SQH Set Screw		1
				F403	1/4-20 x 1/2 PTHMS, SS		2
				F517	Washer 3/8 x 1-1/8 x 1/8		4
				F568	10-24 Flange Top Lock Nut		4
				F601	1/4-20 x 3/8 Torx Button Head		8
				F602	1/4-20 x 1/4 T-Nut		8
				F641	1/4-20 x 5/8 Hex Bolt, SS		4

* Service Part Only



† Apply Blue LOCTITE® # 242

^ TORQUE SETTINGS:

#14 to 40 lb·in. (4.5 N·m)

F004 to 80 lb·in. (9.0 N·m)

F018 to 60 lb·ft (81.4 N·m)
F038 to 115 lb·in. (13.0 N·m)

Refer to LUBRICATION POINTS, Page 24.

LUBRICATION POINTS

ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
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ITEM NO.	LOCATION	LUBRICATION TYPE	NO. PLACES
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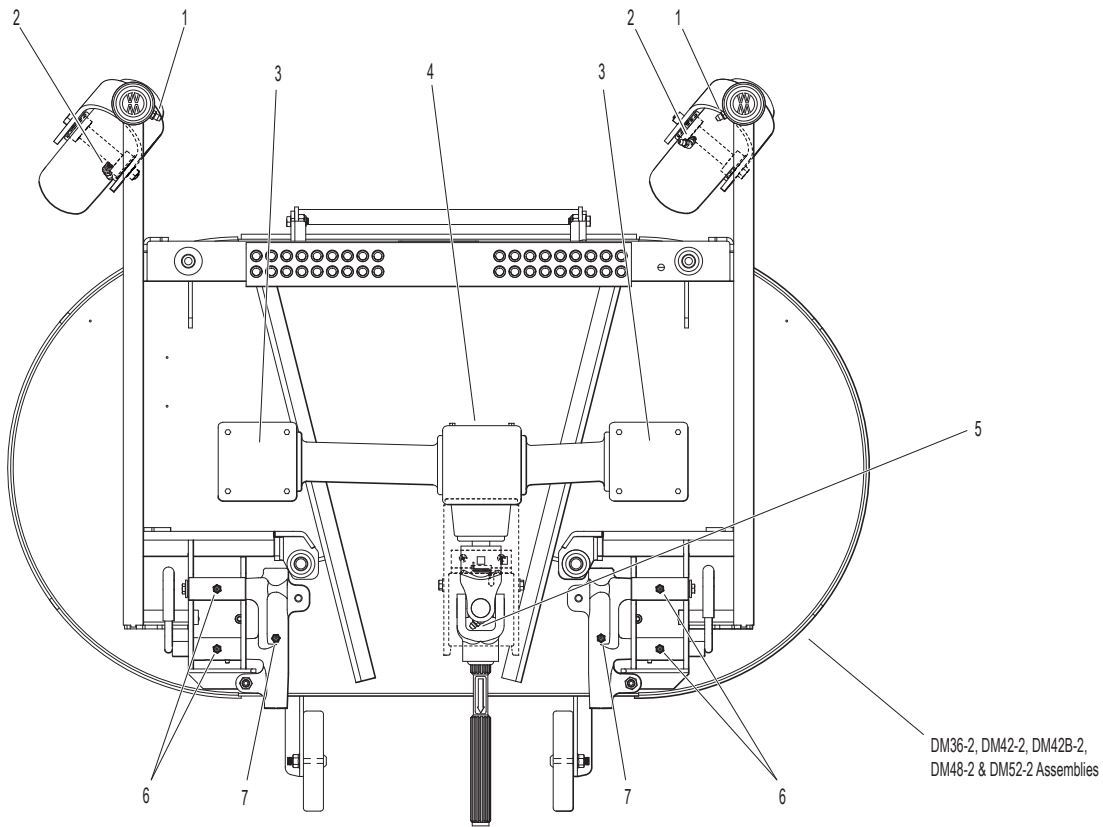
DM36-2, DM42-2, DM42B-2, DM48-2 & DM52-2 Assemblies

1	Deck Caster Wheel Fork Pivot	Grease	2
2	Deck Caster Wheel Bearing	Grease	2
3	Blade Drive Gearbox	Oil*	2
4	Tee Gearbox, Deck	Oil*	1
5	Universal Joint Shaft Assembly	Grease**	1
6	Pivot Assembly, Tilt-Up Deck	Grease	4
7	Deck Support Arm Socket	Grease	2

* Gearboxes are permanently lubricated and sealed requiring no scheduled lubrication. Oil level should be checked only when an oil leak is noted.

** Grease every 25 hours.

NOTE: Exact location of some Lubrication Points may vary slightly from those shown in the illustration. Model DM48-2 is shown for reference only; for further information on location of parts not shown here, refer to the parts listings for individual Carrier Frames and Deck Assemblies.



H24d, H27i & H38i DECK ARM ADAPTER KIT

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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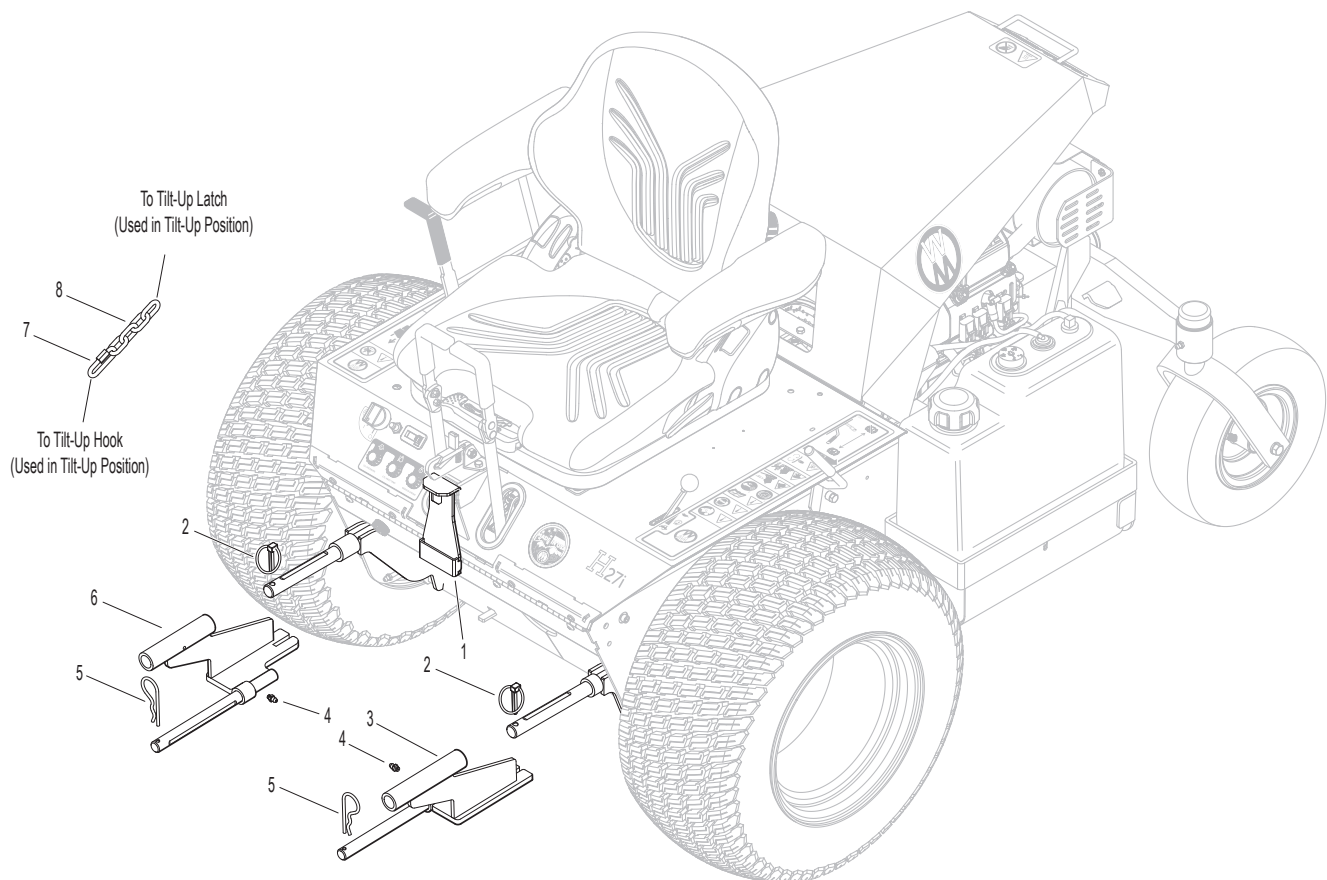
ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
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Kit 2430-10 Deck Arm Adapter Kit

Includes Items # 1-8 and instructions. May be ordered as a kit for dealer installation. Contact your Walker dealer.

NOTE: Installation of 2430-10 on Walker Models H24d, H27i & H38i allows the use of the DM48-2 and DM52-2 decks.

1	2744-2	Counter Weight Spring Extension	1
2	2775	Lynch Pin (5/16 x 1-1/4)	2
3	2431-1	Deck Arm Adapter, LH	1
4	5830-6	Grease Fitting (5/16-24)	2
5	5775-2	Hitch Pin (#6)	2
6	2430-1	Deck Arm Adapter, RH	1
7	2744-4	1/4" Quick Link	1
8	2744-5	Chain	1



CARRIER FRAME DECK FORK INSTALLATION

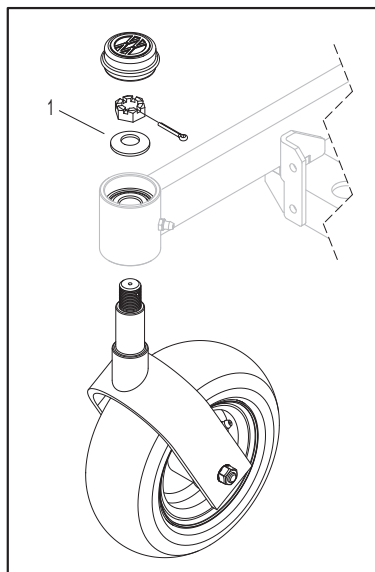
ITEM NO.	DESCRIPTION	ITEM NO.	DESCRIPTION
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Carrier Frame Deck Arm Assembly

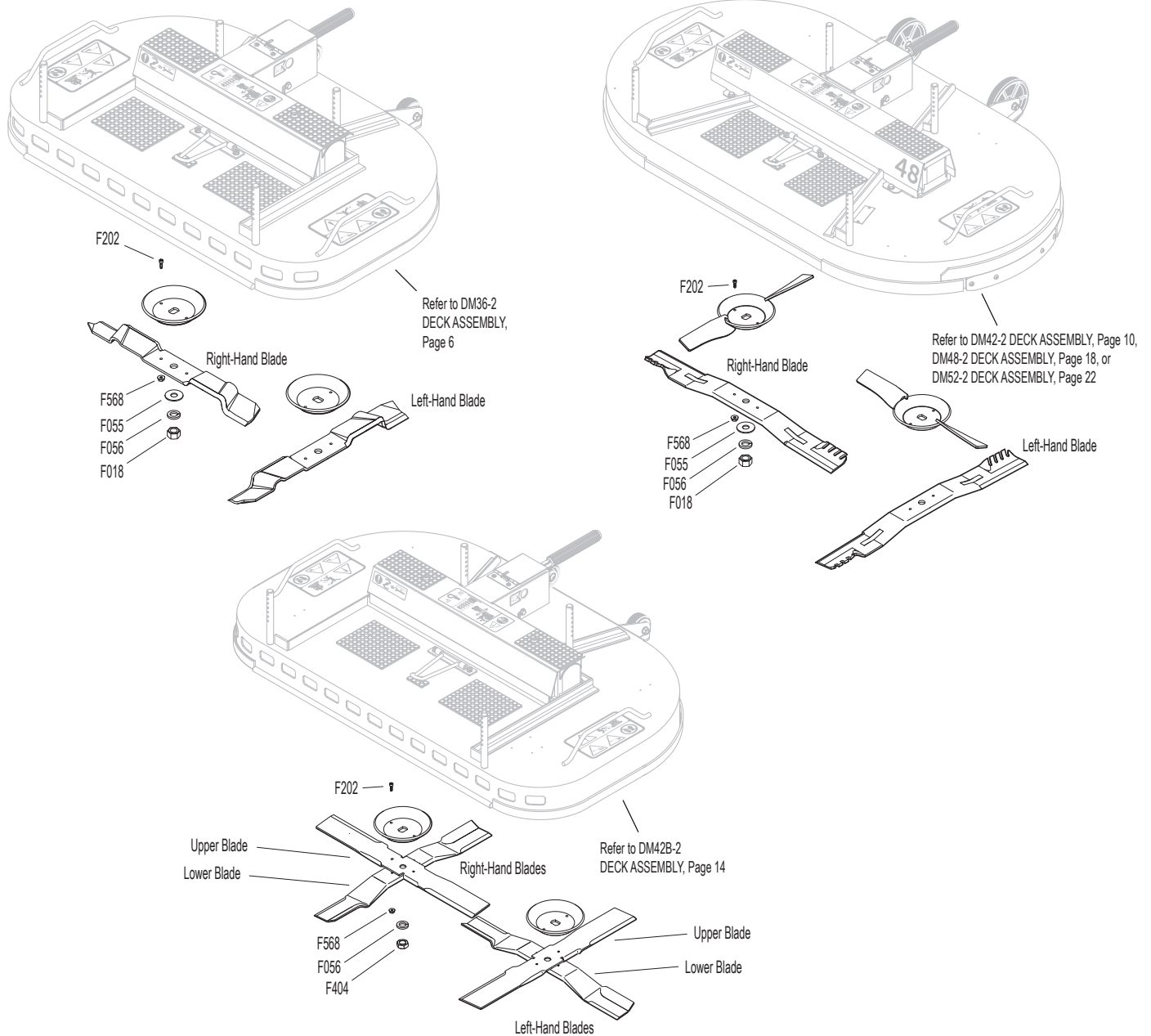
- 1 Installing the Deck Fork with a Belleville Washer:
 - a. Install the fork up into the bearing housing through the lower and upper tapered roller bearings. Rotate the fork as the seal is engaging onto the shaft to prevent the seal lip from rolling.
 - b. Place a Belleville washer onto the fork shaft with the cupped side of the washer down against the bearing, and thread the slotted hex nut finger-tight onto the shaft.
 - c. Using a wrench or socket, tighten the slotted hex nut by hand only until the Belleville washer is fully compressed, which is felt as a distinct increase in the amount of force required to turn the nut.
 - d. Back the nut off one to two notches until the cotter pin hole is visible, and install the cotter pin to lock the nut in place.

NOTE: The tension of the compressed Belleville washer provides the correct amount of bearing pre-load and will remain consistent with use. Do not over-tighten the nut, which will bind the caster pivot and cause unnecessary turning friction.

Carrier Frame Deck Arm Assembly



BLADE USAGE CHART



TWO BLADE DECKS	RH BLADE	LH BLADE	BLADE SET
DM36-2	5705-23	5705-23	
DM42-2	7705-25	7705-25	5705-37**
DM42B-2	5705-11 (Upper Blade) 5705-10 (Lower Blade)	5705-11 (Upper (Blade) 5705-10 (Lower Blade)	5705-12*
DM48-2	7705-58	7705-58	7705-45***
DM52-2	7705-33	7705-33	7705-46***

Right hand and left hand orientated with operator on seat.

* Blade set includes 5706 (Blade Hub & Trash Guard), F202 & F568.

** Blade set includes 5706-9 (Mulch Blade Hub), F202 & F568.

*** Blade set includes 5706-8 (Mulch Blade Hub), F202 & F568.

Effective Date 09-27-24

Use only genuine **Walker®** replacement parts.

MAINTENANCE AND SERVICE RECORD SHEET

[illegible]

DECK / TRACTOR COMPATIBILITY CHART

	DM36-2	DM42-2	DM42B-2	DM48-2	DM52-2
B23	X	X	X	X	X
B27i	X	X	X	X	X
S18 GHS	X	X	X	X	
C19 GHS*	X	X	X	X	
C19i GHS*	X	X	X	X	
C23i GHS		X	X	X	X
T23 SD	X	X	X	X	X
T23 GHS*	X	X	X	X	X
T27i SD	X	X	X	X	X
T27i GHS*	X	X	X	X	X
D21d SD	X	X	X	X	X
D21d GHS*	X	X	X	X	X
H24d				**	**
H27i				**	**
H38i				**	**
	X Deck and tractor are fully compatible. * When using this deck on GHS tractors, installation of P/N 7541-1 (Blower Lockout Kit) is recommended. Contact your Walker dealer. ** Decks that are compatible with Models H24d, H27i & H38i using Kit # 2430-10 (Deck Arm Adapter Kit).				

LIMITED WARRANTY FOR WALKER COMMERCIAL RIDER MOWER

1. WHAT THIS WARRANTY COVERS, AND FOR HOW LONG:

Walker Manufacturing company will, at its option, repair or replace, without charge, any part covered by this warranty which is found to be defective in material and/or workmanship within two (2) years after the date of sale to the original retail purchaser unless the product is used for rental purposes, in which case this warranty is limited to ninety (90) days. At Walker's request, customer will make the defective part available for inspection by Walker and/or return the defective part to Walker, transportation charges prepaid. All parts and components of the Walker Mower are covered by this warranty.

2. WHAT THIS WARRANTY DOES NOT COVER:

- A. This warranty does not cover defects caused by depreciation or damage caused by normal wear, accidents, improper maintenance, improper use or abuse of the product, alterations, or failure to follow the instructions contained in the Operator's Manual for operation and maintenance.
- B. The customer shall pay any charges for making service calls and/or for transporting the mower to and from the place where the inspection and/or warranty work is performed.

3. HOW TO OBTAIN SERVICE UNDER THIS WARRANTY:

Warranty service can be arranged by contacting the dealer where you purchased the mower or by contacting Walker Manufacturing Company, 5925 East Harmony Road, Ft. Collins, CO 80528. Proof of the date of purchase may be required to verify warranty coverage.

4. WARRANTY LIMITATION:

- A. **THERE IS NO OTHER EXPRESS WARRANTY. ANY WARRANTY THAT MAY BE IMPLIED FROM THIS PURCHASE INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED TO THE DURATION OF THIS WARRANTY AND TO THE EXTENT PERMITTED BY LAW ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED.** Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.
- B. **WALKER WILL NOT BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES AND/OR EXPENSES IN CONNECTION WITH THE PURCHASE OR USE OF THE MOWER.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation(s) or exclusion(s) may not apply to you.
- C. Only the warranty expressed in this limited warranty shall apply and no dealer, distributor, or individual is authorized to amend, modify, or extend this warranty in any way. Accordingly, additional statements such as dealer advertising or presentations, whether oral or written, do not constitute warranties by Walker, and should not be relied upon.
- D. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



WALKER

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